



3151 Charleston Hwy
West Columbia, SC 29172

credit@blanchardmachinery.com
Phone : (866) 313-0432

PLEASE REMIT TO: BLANCHARD MACHINERY CO. P.O. BOX 402197 Atlanta, GA 30384-2197	
CUSTOMER NUMBER	0019172
CUSTOMER ORDER NUMBER	
INVOICE NUMBER	FF05369
INVOICE DATE	03/25/2020
DUE 04/24/2020	11,910.56

SOLD TO

SHIP TO

GREAT WOODS COMPANIES LLC
556 MARLBORO ROAD
BENNETTSVILLE SC 29512

MAKE	MODEL	SERIAL NUMBER	EQUIPMENT NUMBER	METER READING	MACH. ID NO.
AA	C18	0WRH05848		4688.0	
QUANTITY	ITEM	DESCRIPTION	UNIT PRICE	EXTENSION	
RECONDITION ENGINE					
DECK AND COUNTER BORE BLOCK, FILL ERODED AREAS IN					
BLOCK, REPLACE 5 CYLINDER PACKS, ALL MAIN AND ROD					
BEARINGS, FRONT AND REAR CRANK SEAL, AND FLYWHEEL					
BOLTS.					
12	0S-1602	CAPSCREW	N	3.82	45.84
1	1R-0749	FILTER FUEL	S	21.77	21.77
8	2N-2765	BOLT-HIGH TEMP	S	10.50	84.00
14	3P-1323	BOLT	N	16.26	227.64
12	4D-3704	WASHER	S	1.18	14.16
1	5P-0599	HOSE CLAMP	S	6.13	6.13
1	118-3534	SWITCH AS	N	81.94	81.94
1	142-5867	MAIN SEAL GRP-FRT	S	88.58	88.58
1	142-5868	MAIN SEAL GRP-REARS		88.58	88.58
1	155-9524	SEAL-INTG	S	123.99	123.99
1	166-9144	GASKET	N	80.61	80.61
1	167-8130	DAMPER AS	N	1213.34	1213.34
5	20R-0631	CYL PCK AS	N	715.46	3577.30
5		CORE DEPOSIT	N	269.60	1348.00
5		CORE RETURN	N	269.60	1348.00
2	238-5078	SEAL-O-RING	N	3.34	6.68
2	247-7133	REGULATOR-WATER	S	49.74	99.48
2	253-1752	THRUST PLATE-CRANKS		39.03	78.06
6	261-3450	BEARING	S	36.58	219.48
1	274-6717	SENSOR GP-	S	165.22	165.22
7	317-8766	MAIN BEARING-STD	S	57.22	400.54
2	555354	LOCTITE HI FL GM FS		18.32	36.64
2	P781098	AIR PRMYS	S	139.18	278.36
2	P781102	AIR SFTYRS	S	91.19	182.38
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QUANTITY	ITEM	DESCRIPTION	UNIT PRICE	EXTENSION	
		TOTAL PARTS	SEG. 01	7120.72	*
	FLOR/DARL	NG 6.27 RT HOURS		614.46	
	FLOR/DARL	NG 0.30 RT HOURS		29.40	
	SHOP T&M	0.50 OT HOURS		90.00	
	PIONEER T	&M 0.75 OT HOURS		135.00	
	PIONEER T	&M 16.38 RT HOURS		1965.60	
		TOTAL LABOR	SEG. 01	2834.46	*
		SEGMENT 01 TOTAL		9955.18	T

REPAIR CYLINDER BLOCK					
3/10/2020(2095) CLEANED OUT LOWER LINER HOLES AND FILLER BAND AREA. FOUND THAT LOWER LINER BORES NEEDED REPAIR AND PITTING INSIDE OF LINER SUPPORT AREA. INSPECTED SURFACE OF BLOCK AND SUGGESTED SURFACING TO CLEAN UP WATER FERRULE AREA AND FIRING RING AREA. SUGGEST TO CUT COUNTER BORE IF TOP OF BLOCK DOES NOT CLEAN UP WITHIN CAT LIMITS. INSPECT ALIGN BORE. ALIGN BORE WAS WITHIN CAT LIMITS.					
3/11/2020 (2095) APPLIED BELZONA IN LOWER LINERS AND LINER SUPPORT AREA.					
3/12/2020(2095) SET UP AND POLISHED BELZONA MATERIAL OUT OF EFFECTED AREAS.					
			F/R L	BR	900.00 *
		SEGMENT 02 TOTAL			900.00 T

RESURFACE CYLINDER BLOCK					
3/11/2020(2095) SET UP BLOCK IN MILL AND SURFACED BLOCK TO CLEAN UP FIRING RING AREA AND WATER					
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QUANTITY	ITEM	DESCRIPTION	UNIT PRICE	EXTENSION	
		FERRULE SURFACE. REMOVED FROM MACHINE AND KNOCKED OUT OIL GALLEY PLUGS. INSTALLED IN WASHER TO CLEAN BLOCK. INSTALLED NEW PLUGS.			
2	2M-6471	PLUG S	7.69	15.38	
		TOTAL PARTS SEG. 03		15.38	*
		F/R L	BR	350.00	*
		SEGMENT 03 TOTAL		365.38	T

		SET UP CYLINDER LINER			
		3/11/2020(2095) SET UP LINER PROJECTION KIT AND CHECKED LINER PROJECTION. LINER PROJECTION CHECKED WITHIN CAT LIMITS.			
		F/R L	BR	240.00	*
		SEGMENT 04 TOTAL		240.00	T

		SUP & ENV. FEES		450.00	T
		TAX EXEMPTION LICENSE ST-8F			
COVID-19 Blanchard Update: Until further notice we are waiving all fees to customers that make payments online. Go to www.blanchardmachinery.com/myblanchard to start the process.					
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